

	Value	Unit
Maximum service temperature	1,000	°C
	1,832	°F
Bulk density	225	kg/m ³
	14	lb/ft ³
Compressive strength – CCS (EN ISO 29469)	2.6	MPa
	377	lb/in ²
Modulus of rupture (EN 12089)	1.3	MPa
	189	lb/in ²
Linear reheat shrinkage (EN 1094-6) after 12 hours at 950°C (1,742°F)	1.0	%
Total porosity (EN 1094-4)	91	%
Creep in compression (EN 993-9) after after 50 hours at 800°C (1,472°F), load 0.1 MPa (14.5lb/in ²)	3.3	%
Coefficient of reversible thermal expansion at 20°C to 750°C (68°F to 1,382°F)	5.5	×10 ⁻⁶ K ⁻¹
	3.1	×10 ⁻⁶ F ⁻¹

Thermal conductivity (ASTM C-182)	Mean temperature		
		200°C	0.08
	400°C	0.10	W/(m×K)
	600°C	0.12	W/(m×K)
	800°C	0.14	W/(m×K)
	392°F	0.55	BTU/(ft ² ×h×°F/in)
	752°F	0.69	BTU/(ft ² ×h×°F/in)
	1,112°F	0.83	BTU/(ft ² ×h×°F/in)
	1,472°F	0.97	BTU/(ft ² ×h×°F/in)

Chemical analysis			
Silica	SiO ₂	47	%
Alumina	Al ₂ O ₃	0.2	%
Ferric oxide	Fe ₂ O ₃	0.1	%
Magnesium oxide	MgO	0.4	%
Calcium oxide	CaO	42	%
Sodium oxide	Na ₂ O	0.1	%
Potassium oxide	K ₂ O	0.1	%
Loss on ignition at 1,025°C (1,877°F)	LOI	9	%

The boards are delivered with a water-repellent surface treatment on one side		
Non-combustibility tests (EN 13501-1 + A1)	Class A2-s1,d0	
HS Tariff number (Harmonized Commodity Description and Coding System)	6806.90.00	
Colour	Grey	

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Size	Length	Width	Thickness
Maximum	2,440mm	1,220mm	105mm
Minimum	According to your specification	According to your specification	20mm
Standard tolerances*	Up to ± 2.5 mm	Up to ± 2.5 mm	Up to ± 1.5 mm
Machined tolerances*	Up to ± 2.5 mm	Up to ± 2.5 mm	Up to ± 1.0 mm

*Dimensional tolerances depend on length and width

General information

Not all size combinations are available for ordering.
Contact Skamol for the tolerance for a specific size.

Standard sizes

Check your Skamol price list or contact Skamol with your request.

Machining

Special shapes machined to customer specification can be supplied for specific design requirements.

Packaging

Products will be packed according to the Skamol standard.



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